Green Energy and Technology

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Biorefineries in Circular Bioeconomy

Reactor Configurations Analysis

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ISSN 1865-3529 ISSN 1865-3537 (electronic)
Green Energy and Technology
ISBN 978-981-95-3912-3 ISBN 978-981-95-3913-0 (eBook)
https://doi.org/10.1007/978-981-95-3913-0

"Economic Analysis of Changes in Bioreactors Configuration Yielding Ethanol and Biochemicals", the outline on the economic analysis of changes in bioreactor configurations toward ethanol and biochemicals production. Most recent developments in AI and ML also seem to be a game-changer in developing economically sustainable chemicals and fuels at a commercial scale. Chapter "AI-Driven Simulations to Discover New Routes of Reactor Configurations in Biorefinery Process" of **Soni et al.** presents the ongoing convergence of AI technology, including machine learning, deep learning, reinforcement learning, and evolutionary algorithms, coupled with conventional process simulation scripts to transform the reactor design in biorefineries systems aligning smart manufacturing in the industry 4.0 paradigm.

Lastly, in Chapter "Government Regulations and Policies to Support Circular Economy Initiatives from Strategies for the Transition of 3G to Advanced Bioethanol Production", written by **Tripathi and co-authors**, they appraised the government regulations and policies to support the circular economy in the Indian context. As of mid-2025, India has already made considerable progress in blending 20% ethanol in gasoline. India can play a leading role in the development of a renewable economy, eventually having a noticeable impact on the advancement of the bioeconomy.

All 15 chapters are written by experts and enrich the scientific insights in the development of a sustainable economy.

The book critically appraises the important insights on smart bioreactors development, biorefinery, and sustainable bioeconomy. Editors are quite confident that the book will serve as a very useful source of information for researchers, academicians, and students of graduate and postgraduate levels in the field of biochemical engineering, environmental science/engineering, microbial biotechnology, AI, and other related disciplines.

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Economic Analysis of Changes in Bioreactors Configuration Yielding Ethanol and Biochemicals

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Abstract Economic analysis of changes in bioreactor configurations for ethanol and biochemical production involves evaluating the financial impact of modifications on reactor design, operation, and efficiency. By altering bioreactor configurations, such as introducing new mixing strategies, optimizing nutrient delivery, or improving temperature and pH control, the overall productivity of ethanol and other biochemicals can be increased, potentially lowering the cost of production. However, these changes often require capital investment in new equipment, technology upgrades, and possibly additional labor costs. From an economic perspective, the key benefits include enhanced yields, reduced processing times, and energy savings, all of which can contribute to cost reductions. For instance, more efficient bioreactor systems can minimize resource consumption (e.g., energy and raw materials) while maximizing output. On the other hand, the potential for increased operational complexity or the need for specialized skills in managing new configurations may increase maintenance and training costs. Ultimately, the economic viability of these changes depends on a careful cost-benefit analysis, considering both short-term investment and long-term returns. The balance between the initial outlay and ongoing operational savings determines whether the change will lead to overall profitability in ethanol or biochemical production. Continuous monitoring and optimization of the bioreactor's performance are essential to maximize economic returns.

Keywords Bioreactor · Lignocellulosic biomass · Biochemicals · Ethanol

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A. K. Chandel and S. Sundaramurthy (eds.), *Biorefineries in Circular Bioeconomy*, Green Energy and Technology, https://doi.org/10.1007/978-981-95-3913-0_13